Submission of Quality Metrics Data Guidance for Industry

DRAFT GUIDANCE

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U.S. Department of Health and Human Services Food and Drug Administration Center for Drug Evaluation and Research (CDER) Center for Biologics Evaluation and Research (CBER)

November 2016

Pharmaceutical Quality/CMC Current Good Manufacturing Practices (CGMPs)

Revision 1

Submission of Quality Metrics Data Guidance for Industry

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Submission of Quality Metrics Data Guidance for Industry¹

This draft guidance, when finalized, will represent the current thinking of the Food and Drug Administration (FDA or Agency) on this topic. It does not create any rights for any person and is not binding on FDA or the public. You can use an alternative approach if it satisfies the requirements of the applicable statutes and regulations. To discuss an alternative approach, contact the FDA staff responsible for this guidance as listed on the title page.

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14 I. INTRODUCTION15

Quality metrics are used throughout the drugs and biologics² industry to monitor quality control 16 systems and processes and drive continuous improvement efforts in drug manufacturing. These 17 18 metrics can also be useful to FDA: to help develop compliance and inspection policies and 19 practices, such as risk-based inspection scheduling of drug manufacturers; to improve the 20 Agency's ability to predict, and therefore, possibly mitigate, future drug shortages; and to 21 encourage the pharmaceutical industry to implement state-of-the-art, innovative quality management systems for pharmaceutical manufacturing. This revised draft guidance includes an 22 23 explanation of how the Center for Drug Evaluation and Research (CDER) and the Center for 24 Biologics Evaluation and Research (CBER) intend to utilize submitted data and quality metrics 25 to help ensure that their policies and practices continue to support continuous improvement and 26 innovation in the pharmaceutical manufacturing industry.

27

28 In order to achieve these goals, FDA is initiating a quality metrics reporting program.³ As

described in this guidance, FDA is initiating a voluntary reporting phase of the FDA quality

30 metrics reporting program.⁴ In the voluntary reporting phase of the program, FDA expects to

31 learn more about a limited set of quality metrics, associated analytics, and improve the FDA

32 quality metrics reporting program.

33

During the voluntary phase of the reporting program, FDA will accept voluntarily submissions of
 data from owners and operators of human drug establishments. FDA expects that the large

¹ This guidance has been prepared by the Center for Drug Evaluation and Research (CDER) and the Center for Biologics Evaluation and Research (CBER) at the Food and Drug Administration.

² This guidance uses the terms "drugs" to refer to both drugs and biologics.

³ FDA issued a draft guidance regarding the collection of quality metrics on July 28, 2015. In response to comments received in the public docket (FDA-2015-D-2537), FDA is replacing the draft guidance published in 2015 with this revised draft.

⁴ More details about the timing of the program are in the notice announcing the availability of this draft guidance in the *Federal Register*.

- majority of voluntary reports will be submitted by establishments engaged in the manufacture, 36
- 37 preparation, propagation, compounding, or processing of finished dosage forms (FDF) of
- 38 "covered drug products" or active pharmaceutical ingredients (API) used in the manufacture of 39 "covered drug products."⁵
- 40

41 The voluntary reporting phase of the program described in this guidance is not focused on

42 reporting from certain CDER regulated manufacturers (i.e., compounders operating under

43 section 503A or registered as outsourcing facilities under section 503B of the Federal Food,

44 Drug, and Cosmetic Act (FD&C Act) or CBER regulated manufacturers of blood and blood

components for transfusion, vaccines, in vitro diagnostics,⁶ cell therapy products, gene therapy 45

- 46 products, allergenic extracts, human cells, tissues, and cellular and tissue based products).⁷
- 47

48 In general, FDA's guidance documents do not establish legally enforceable responsibilities.

49 Instead, guidances describe the Agency's current thinking on a topic and should be viewed only

50 as recommendations, unless specific regulatory or statutory requirements are cited. The use of

51 the word *should* in Agency guidances means that something is suggested or recommended, but

52 not required. Also, in this guidance, the use of the word *should* is used to indicate an FDA

53 preference to promote consistent reporting and counting of quality metrics data.⁸

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56 II. BACKGROUND

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Modernization of Regulatory Oversight of Drug Quality and Promotion of Α. **Post-Approval Improvements**

60

FDA's approach to quality oversight has evolved in recent years. CDER and CBER are 61

62 committed to supporting the modernization of pharmaceutical manufacturing as part of the

63 Agency's mission to protect and promote public health. This effort is also part of a long-term

strategy to mitigate drug shortages by addressing the underlying causes of shortages, as noted in 64

FDA's Strategic Plan for Preventing and Mitigating Drug Shortages.⁹ In 2002, FDA launched 65

an initiative entitled "Pharmaceutical cGMPs for the 21st Century: A Risk-Based Approach," to 66 67

encourage the implementation of a modern, risk-based pharmaceutical quality assessment

⁵ The terms "covered drug product" and "covered establishment" are defined in section III.A.

⁶ This guidance is not applicable to biological products that meet the definition of a device in section 201(h) of the FD&C Act (21 U.S.C. 321(h)).

⁷ The guidance does apply to licensed biological products that are plasma derived products, including recombinant and transgenic versions of plasma derivatives.

⁸ FDA intends to accept voluntary reports with quality metrics data that are inconsistent with the metrics and definitions in this guidance, as well as reports about establishments and products that are not the focus of the voluntary reporting phase of the quality metrics program as described in this guidance. However, as the data submitted in a manner inconsistent with the definitions and recommendations in this guidance may not be comparable with submissions from other reporters, we: (1) do not intend to include these reporters on the quality metrics reporters list, and (2) may not be able to integrate the submission of the report into FDA's risk-based inspection model. Submissions will be evaluated on a case-by-case basis.

⁹ See FDA's Strategic Plan for Preventing and Mitigating Drug Shortages at: http://www.fda.gov/downloads/Drugs/DrugSafety/DrugShortages/UCM372566.pdf.

system.¹⁰ The initiative was published with several goals, including ensuring that regulatory 68

69 review, compliance, and inspection policies support continuous improvement and innovation in

70 the pharmaceutical manufacturing industry. Since publication of the Pharmaceutical cGMPs for

71 the 21st Century, CDER has promoted a vision of "a maximally efficient, agile, flexible

72 manufacturing sector that reliably produces high-quality drug products without extensive regulatory oversight."¹¹

- 73
- 74

75 FDA encourages manufacturers to routinely use additional quality metrics beyond the metrics

described in this guidance in performing product and establishment specific evaluations.¹² The 76

77 selected metrics are not intended to be an all-inclusive set of the quality metrics that

manufacturers may find useful to assess a product and manufacturer's state of quality. 78

- 79
- 80 81

B. **Quality Metrics Data – Regulatory Foundation**

82 FDA understands that establishments involved in the manufacture, preparation, propagation, or processing of human drugs, including oversight to ensure quality,¹³ currently use quality metrics

83 as part of the process validation lifecycle and pharmaceutical quality system (PQS) assessment.¹⁴

84

85 The metrics described in this guidance could be a part of such oversight. 86

87 As described in FDA's process validation guidance, manufacturers depend on information and

- knowledge from product and process development as the basis for establishing an approach to 88
- 89 control of the manufacturing process (i.e., a control strategy) that results in products with the

¹⁰ See Pharmaceutical cGMP's for the 21st Century: A Risk-Based Approach at:

http://www.fda.gov/Drugs/DevelopmentApprovalProcess/Manufacturing/OuestionsandAnswersonCurrentGoodMan ufacturingPracticescGMPforDrugs/ucm137175.htm. ¹¹ See FDA Pharmaceutical Quality Oversight: One Quality Voice at

http://www.fda.gov/downloads/AboutFDA/CentersOffices/OfficeofMedicalProductsandTobacco/CDER/UCM4426 66.pdf.

¹² One type of evaluation is an internal, independent audit and review of processes and procedures to determine whether established protocols and procedures have been followed. FDA's Compliance Policy Guide Sec. 130.300, FDA Access to Results of Quality Assurance Program Audits and Inspections (June 2, 2007) describes our policy that during routine inspections and investigations, FDA will not review or copy these specific reports and records to encourage firms to conduct candid and meaningful audits and inspections. The voluntary submission of quality metrics data described in this guidance will be for specific data that are maintained on-site, routinely reviewed during inspections, and not subject to a request for the results of an internal audit.

http://www.fda.gov/iceci/compliancemanuals/compliancepolicyguidancemanual/ucm073841.htm. ¹³ Food and Drug Administration Safety and Innovation Act of 2012 (FDASIA) section 711 added text to section 501 of the FD&C Act clarifying that, for the purposes of paragraph 501(a)(2)(B), the term "current good manufacturing practice" includes the implementation of oversight and controls over the manufacture of drugs to ensure quality, including managing the risk of establishing the safety of raw materials, materials used in the manufacturing of drugs, and finished drug products.

¹⁴ Refer to FDA guidance for industry Process Validation: General Principles and Practices (Rev 1). We update guidances periodically. To make sure you have the most recent version of a guidance, check the FDA Drugs guidance Web page at

http://www.fda.gov/Drugs/GuidanceComplianceRegulatoryInformation/Guidances/default.htm.

desired quality attributes.¹⁵ Once a control strategy has been successfully implemented, 90 91 manufacturers are expected to maintain the process in a state of control over the life of the process, even as materials, equipment, production environment, personnel, and manufacturing 92 procedures change.¹⁶ Current good manufacturing practice (CGMP) for human drugs require 93 94 manufacturers to have an ongoing program to maintain and evaluate product and process data that relate to product quality.¹⁷ Best practice for this ongoing assessment is continued process 95 verification,¹⁸ which should include a Periodic Product Review (PPR), conducted at least 96 97 annually, in which data collected includes relevant process trends and quality of incoming 98 materials or components, in-process materials, and finished products. Some establishments may 99 call this evaluation an Annual Product Review (if conducted annually) or a Product Quality Review,¹⁹ for finished drug products or APIs, respectively. We expect that most of the quality 100 metrics data described in this guidance will be collected by establishments already as part of 101 102 conducting the PPR.

103

104 Under Title VII section 706 of the Food and Drug Administration Safety and Innovation Act

105 (FDASIA) Public Law No. 112-144, FDA may require the submission of any records or other

106 information that FDA may inspect under section 704 of the FD&C Act, in advance or in lieu of 107 an inspection by requesting the records or information from a person that owns or operates an

108 establishment that is engaged in the manufacture, preparation, propagation, compounding, or

109 processing of a drug. The quality metrics data described in this guidance is information of the

type that FDA may inspect under section 704 of the FD&C Act. However, FDA does not intend 110

111 to require the submission of information pursuant to section 704(a)(4) of the FD&C Act in

implementing the voluntary phase of the quality metrics reporting program. FDA does not 112

113 intend to take enforcement action based on errors in a quality metrics data submission made as a

114 part of this voluntary phase of the reporting program, provided the submission is made in good faith.

115

116

117 Section 510(h)(3) of the FD&C Act requires a risk-based inspection schedule for drug

118 establishments according to the known safety risks posed by establishments that are required to

- 119 register. These risks are based on certain factors described in section 510(h)(4)(A-F), including
- 120 the inherent risk of the drug manufactured, prepared, propagated, compounded, or processed at
- 121 the establishment and other factors. FDA intends to analyze the calculated quality metrics to
- 122 support its understanding of the safety risks of manufacturing establishments and products, and 123
- as the basis for criteria it deems necessary and appropriate for allocating inspection resources.

¹⁵ Refer to FDA guidance for industry Process Validation: General Principles and Practices (Rev 1) for a description of other sections of 21 CFR part 211 that set forth requirements related to aspects of process validation. ¹⁶ FDASIA section 711 added text to section 501 of the FD&C Act clarifying that, for the purposes of paragraph 501(a)(2)(B), the term "current good manufacturing practice" includes the implementation of oversight and controls over the manufacture of drugs to ensure quality, including managing the risk of and establishing the safety of raw materials, materials used in the manufacturing of drugs, and finished drug products.

 $^{^{17}}$ See 21 CFR 211.180(e) and section 501(a)(2)(B) of the FD&C Act (21 U.S.C. 351(a)(2)(B)).

¹⁸ Refer to FDA guidance for industry *Process Validation: General Principles and Practices* (Rev 1).

¹⁹ The Product Quality Review of APIs is comparable to the Annual Product Review conducted for finished drug products under 21 CFR 211.180(e). Refer to FDA guidance for industry O7A Good Manufacturing Practice Guidance for Active Pharmaceutical Ingredients.

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126	III.	REPO	ORTING OF QUALITY DATA AND CALCULATION OF QUALITY
127		MET	RICS
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129		А.	Who Reports and Who May Contribute to a Report
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131		1.	Covered Establishments and Covered Drug Products
132			
133	Excep	t as not	ed below, owners and operators of each establishment that is engaged in the
134	manut	facture,	preparation, propagation, compounding, or processing of a covered drug product,
135	or an a	API use	d in the manufacture of a covered drug product, may submit quality metrics data.
136	For pu	irposes	of this guidance, we will refer to the types of establishments whose owners or
137	operat	ors dire	ctly or indirectly submit reports as "covered establishments."
138			
139	For pu	irposes	of reporting a covered drug product or an API used in the manufacture of a covered
140	drug p	product,	a covered drug product is:
141			
142		0	subject to an approved application under section 505 of the FD&C Act or under
143			section 351 of the Public Health Service Act (PHS) Act,
144			
145		0	marketed pursuant to an OTC monograph, or
146			
147		0	a marketed unapproved finished drug product.
148			
149	Cover	ed estat	blishments also include (but are not limited to) contract laboratories, contract
150	sterili	zers, co	ntract packagers, ²⁰ and other establishments, as appropriate, engaged in the
151	manut	facture,	preparation, propagation, compounding, or processing of a covered drug product or
152	API u	sed in a	covered drug product.
153			
154		2.	Who Reports for Covered Establishments
155			
156	This g	guidance	e describes two types of quality metric data reports: (1) product reports submitted
157	by pro	oduct rej	porting establishments, ²¹ and (2) site reports submitted by site reporting
158	establ	ishment	s. We encourage reports from product reporting establishments and site reporting
159	establ	ishment	s. FDA prefers for all covered establishments to work with a product reporting
160	establ	ishment	and report data for the covered drug product so that the product reporting
161	establ	ishment	submits a single product report that includes data from all covered establishments.

²⁰ Contract re-packagers that purchase product and repackage it into a different *primary packaging* configuration are included (e.g., large bottles of tablets repackaged into unit dose blister packs). Contract re-packagers that purchase product and repackage into secondary or tertiary packaging are not included. ²¹ A "product reporting establishment" is one establishment who will already possess or have access to all of the

quality metrics data needed to submit such reports. It is further defined in section III.A.2.a.

162 163	Compilation of data into a single product report will facilitate data analysis and identification of product specific issues (e.g., potential loss in drug supply).												
164 165 166	a. Submission of a product report by a product reporting establishment												
167	The subject of a product report will generally be a covered drug product or an API used in the												
168	manufacture of a covered drug product. The report may include quality metrics data from each												
169	covered establishment within the manufacturing supply chain that has the data described in this												
170	guidance. FDA believes that, as part of its responsibility for oversight and controls over the												
171	manufacture of drugs to ensure quality, one establishment will already possess or have access to all of the quality metrics data needed to submit such reports for example, through contract or												
172	all of the quality metrics data needed to submit such reports — for example, through contract or												
173	because all of the covered establishments with quality metrics data related to a covered drug												
174	product or API used in the manufacture of a covered drug product will be under common												
175	ownership or control. ²² This establishment should combine the data so that a single report is												
176	submitted. For example, a single API may be the subject of a stand-alone product report, as												
177	APIs are often supplied to multiple customers and finished drug product manufacturers often use												
1/8	multiple API suppliers.												
1/9	In this evidence, we refer to the second establishments that submit another transits to EDA as												
180	"nroduct reporting establishments". If a product reporting establishment is gothering data from												
187	covered establishments in the manufacturing supply chain for a particular product for the												
182	purpose of submitting a product report, but data is not available for a covered establishment												
184	FDA prefers that the product report clearly identifies the covered establishment and that specific												
185	data was not received 23												
186													
187	FDA believes that the quality control unit $(OCU)^{24}$ in each reporting establishment for a covered												
188	drug product or API used in a covered drug product will generally be best positioned to compile												
189	reports for submission to FDA, considering the QCU responsibilities and authorities for the												
190	oversight of drugs as described in 21 CFR 211.22. ²⁵												
191													
192	b. Submission of a site report by a site reporting establishment												
193													
194	If the covered establishment prefers to report directly or is unsure if all products and data will be												
195	reported via a product report, the covered establishment may elect to submit a site report. In this												
196	guidance, we refer to the covered establishments that submit site reports to FDA as "site												
197	reporting establishments."												

²² See, e.g., FDASIA section 711; 21 CFR 200.10(b).
²³ Refer to Appendix A.1, A.2, A.3, and A.4.
²⁴ For the purpose of this guidance, the term "quality control unit" is synonymous with "quality unit."
²⁵ For APIs, these responsibilities are described in FDA guidance for industry *Q7A Good Manufacturing Practice* Guidance for Active Pharmaceutical Ingredients (section 2.2).

199 The subject of a site report is a single covered establishment. A complete report would list all 200 covered products with associated quality metric data specific to each product manufactured at the subject establishment as described in this guidance.²⁶ 201

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B. **Quality Metrics that FDA Intends to Calculate**

- 205 The following set of quality metrics that FDA intends to calculate based on industry reporting 206 was developed with stakeholder input. FDA used the following selection criteria in developing 207 the set of data that it is inviting covered establishments to submit: (1) objective data to provide 208 consistency in reporting, (2) of the type contained in records subject to inspection under section 209 704 of the FD&C Act, and (3) a valuable component in assessing the overall effectiveness of a 210 PQS, within reasonable limits, and in a reasonable manner, while avoiding an undue reporting 211 burden. FDA believes that these quality metrics data, in conjunction with other data accessible 212 to FDA, provide important information about operational reliability.
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214 Using reported data described in the following section, FDA intends to calculate quality metrics 215 for each product and covered establishment, where applicable:

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• Lot Acceptance Rate (LAR) as an indicator of manufacturing process performance. LAR = the number of accepted lots in a timeframe divided by the number of lots started by the same covered establishment in the current reporting timeframe.

- Product Quality Complaint Rate (PQCR) as an indicator of patient or customer feedback. PQCR = the number of product quality complaints received for the product divided by the total number of dosage units distributed in the current reporting timeframe.
- Invalidated Out-of-Specification (OOS) Rate (IOOSR) as an indicator of the operation of a laboratory. IOOSR = the number of OOS test results for lot release²⁷ and long-term 226 stability testing invalidated by the covered establishment due to an aberration of the measurement process divided by the total number of lot release and long-term stability OOS test results in the current reporting timeframe. 28,29
- 230 231 232

C. **Quality Metrics Data that May Be Reported**

233 Section IV.B describes the types of metrics FDA intends to calculate and the associated data that 234 may be submitted to calculate and understand each metric. FDA encourages product reporting establishments to submit product reports, segmented by covered establishment, where possible.³⁰ 235

²⁶ Refer to Appendix A.5, A.6, A.7, and A.8.

²⁷ This term does not refer to samples and protocols under 21 CFR 610.2.

²⁸ Reference this guidance's Glossary for OOS result (e.g., lot release tests and long-term stability tests only). A single result (e.g., one value on a Certificate of Analysis) may result in only one OOS test result.

²⁹ The metric measures invalidated lot release OOS results and long-term stability OOS results, separately.

³⁰ FDA anticipates that data relevant to contract laboratories will generally be limited to the number of OOS results, the number of lot release and stability tests conducted, and the number of invalidated OOS.

The quality metrics data described in this draft guidance is developed and maintained in the

237 course of manufacturing drugs in compliance with CGMP. In general, the information that FDA

will receive is maintained in accordance with 21 CFR 211 subpart J and evaluated under 21 CFR

239 211.180(e). For non-finished drug products (e.g., APIs), refer to section 501(a)(2)(B) of the

240 FD&C Act and FDA guidance for industry Q7 Good Manufacturing Practice Guidance for

241 Active Pharmaceutical Ingredients. Data that is summed and reported as described in this

242 section is in a readily accessible format for analysis.

243

Reporting of data related to lots of drugs that are imported, intended for import into the United States, or manufactured in the United States is preferred. However, FDA recognizes that it may

not be possible for some covered establishments to identify started lots, rejected lots, and OOS

- results that are specific to drugs that are imported, intended for import, or manufactured in theUnited States. Further, lots manufactured outside of the United States may be split after
- 248 United States. Further, lots manufactured outside of the United States may be split after 240 manufacturing is completed and a partian is imported, or intended for import into the United

manufacturing is completed and a portion is imported, or intended for import into the UnitedStates. In these instances, if the manufacturing process uses the same process and controls data

- for lots that are not specific to those that are imported, intended for import, or manufactured in
- the United States, the report could include both data from lots *not* imported or intended for
- import to the United States with the data from lots imported or intended for import to the United

254 States for the lot acceptance and invalidated OOS metrics. The selection of drugs that are either:

255 (1) imported, intended for import, or manufactured in the United States, or (2) all drugs using the

same manufacturing process and controls which are not necessarily imported, intended for

- 257 import, or manufactured in the United States, should remain consistent within and across
- reporting cycles, unless otherwise specified. Product quality complaint data should be related to drugs that are imported, intended for import or manufactured in the United States.
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Reporting of data should include all manufacturing operations, including testing, which would be
included in a PPR (e.g., lots intended for commercial distribution, post-approval clinical trial lots
when the same manufacturing process and controls are used as for commercial lots).

265 (1) Lot Acceptance Rate (LAR) Data:

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267 •	The number of saleable lots <i>started</i> which are intended for primary packaging or
268	distribution.
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270 •	The number of saleable lots <i>released</i> for primary packaging or distribution.
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272 •	The number of saleable lots started which are intended for primary packaging or
273	distribution and were <i>rejected</i> .
274	
275 •	The number of lots <i>started</i> of in-process and packaging product lots which are intended
276	for distributed product.
277	
278 •	The number of in-process and packaging product lots <i>released</i> which are intended for
279	distributed product.
280	

281 282 283	•	The number of in-process and packaging product lots which were intended for distributed product and were <i>rejected</i> .
284 285	Specif	ic criteria for the LAR data:
286 287 288 289	•	Examples of saleable lots include bulk tablets, filled vials, bulk milled in-process material if manufacturing is performed at another covered establishment, bulk API, and bulk intermediate API if further manufacturing is performed at another covered establishment.
290 291 292	•	A lot may be subdivided or grouped after the first started lot is initiated. Each subsequent subdivision or grouping is considered a separate lot.
293 294 295 296 297	•	Examples of packaging product lots include multiple packaging configurations of bulk tablets (e.g., small bottles, large bottles, blisters) and labeling filled sterile vials with multiple labels (e.g., intended for different countries). The packaging operation can be stand-alone lots or included in an existing lot.
298 299 300 301 302 303	•	In general, FDA anticipates that the number of lots <i>started</i> minus the sum of lots <i>released</i> and lots <i>rejected</i> will equal the total number of lots pending disposition (e.g., work in progress, lots evaluated for batch release, lots pending disposition due to quality-related discrepancies). We recognize that there are rare instances when this construct will not be valid (e.g., lots pending disposition for an extended period) and we encourage the use of the comment text box to explain the occurrence of such an anomaly.
304 305 306	(2) Inv	validated OOS Rate Data (IOOSR):
307 308 309 310	•	The number of lot release test OOS and long-term stability OOS results for the finished drug product or API where the long-term stability test supports the labeled expiration date.
311 312 313 314	•	The total number of lot release and long-term stability tests conducted for the finished drug product or API where the long-term stability test supports the labeled expiration date.
315 316 317 318 319	•	The number of OOS results for lot release tests and long-term stability tests for the finished drug product or API where the source of the OOS result is identified as an aberration of the measurement process and where the stability test supports the labeled expiration date.
320 321	Specif	ic criteria for the IOOSR data:

322 323 324 325 326 327 328 329 330 231	•	An investigation must be conducted whenever an OOS result is obtained. ³¹ For the purpose of the quality metrics program, the following OOS results should be counted: (1) finished drug product and API and long-term stability test results only, and (2) all finished drug product and API and long-term stability test results that initially indicate OOS, even if the source of the OOS is investigated and determined to be an aberration of the measurement process. See FDA guidance for Industry <i>Investigating Out-of-Specification (OOS) Test Results for Pharmaceutical Production (October 2006)</i> , section III, and FDA guidance for industry <i>Sterile Drugs Products Produced by Aseptic Processing – Current Good Manufacturing Practice (September 2004)</i> , section XI.
 331 332 333 334 335 336 337 338 	•	The number of total tests is a measurement tool that: (1) provides context for the invalidated OOS rate, and (2) provides a secondary metric for manufacturing performance and the ability to produce product within limits (lot release and long-term stability OOS results investigated as a manufacturing aberration divided by the total number of lot release and long-term stability tests performed in the same current reporting period).
339 340 341	•	For the purpose of this program, an OOS result should be counted on the day that the test result is completed or the day that an OOS investigation is initiated.
342 343 344 345 346 347	•	A test includes a single analytical result for lot release or a stability timepoint with an established limit (e.g., analytical chemistry, release sterility test). For example: (1) for lot release, the final content uniformity result as reported on a Certificate of Analysis is considered one test; (2) for a stability timepoint, each test performed in the timepoint would count as an individual test.
348 349 350	•	A covered establishment that manufactures API used in a covered drug product is not expected to report stability OOS results.
351 352 353	•	For stability testing, only tests that support real-time stability of the product should be counted (i.e., accelerated stability testing is excluded).
354 355 356	•	If a lot release or long-term stability test is conducted multiple times for a lot (e.g., a retest), each test should be counted.
357 358 359 260	•	FDA recognizes the importance of other types of testing not discussed in this guidance (e.g., in-process testing, environmental testing, raw material and packaging component testing). However, results of these tests should not be counted in this report.
361 362	(3) Pro	oduct Quality Complaint Rate (PQCR):
363	•	The number of product quality complaints received for the product.

³¹ See 21 CFR 211.192 and section 501(a)(2)(B) of the FD&C Act.

364	
365	• The total number of dosage units distributed for the product.
366	
367	Specific criteria for the POCR data:
368	
369	• The total number of all product quality complaints is based on the definition in the
370	glossary. This number does not include multiple counting of the same product quality
371	complaint if the complaint receiver forwards the complaint to individual manufacturers
372	for further investigation. This number does include all potential quality issues, such as
373	subnotency (e.g. a patient report of lack of effect)
374	subpotency (e.g., a patient report of fact of effect).
375	• The total number of dosage units distributed for the product is defined in the glossary
375	• The total number of dosage units distributed for the product is defined in the glossary.
370	D How to Submit Commonte Within a Quality Matric Data Papart and How to
379	D. How to Submit Comments within a Quanty Methic Data Report and How to Dose Questions to EDA
370	rose Questions to rDA
280	Departing establishments may submit a 200 word text comment to provide an explanation of
201	submitted data or report plans for improvement. EDA may refer to the comments if unusual data
202	submitted data of report plans for improvement. FDA may refer to the comments if unusual data on transfer on an entering for an on site inspection. The submission of comments
202 202	is optional. In the future, EDA may consider actablishing a set of codes to standardize the
383 294	is optional. In the future, FDA may consider establishing a set of codes to standardize the
384 295	comments.
385	
386	Comments may describe special situations, such as natural disasters, the use of emerging
387	technology, or describe the manufacturing supply chain or a plan for improvement. For
388	example, an unexpected decrease in lot acceptance rate may be due to a situation outside the
389	control of the facility (e.g., an act of nature such as a storm of fire). For emerging technology,
390	the use of new, in-line analytical technology used for real time release testing with increased
391	sensitivity might result in better detection of in-process OOS results used for Real Time Release
392	Testing and thus, a temporary increase in total OOS results. However, improved detection that
393	allows for the diversion and rejection of poor quality product will provide improved assurance of
394	quality. In this instance, it may be appropriate to provide an explanation that new, improved
395	technology was implemented and that there is data demonstrating that more robust product was
396	released to the market as a result of this change (e.g., increased lot uniformity would be
397	appropriate).
398	
399	Upon gathering this data, any questions that a covered establishment may have about their
400	specific situation can be sent to <u>OPQ-OS-QualityMetrics@fda.hhs.gov</u> .
401	
402	E. How to Report Quality Metrics Data to FDA
403	
404	To facilitate the quality metrics reporters list as described in section IV.B, a defined reporting
405	period (e.g., a single calendar year) is needed to reduce discrepancies between site and product

406 reporting. Therefore, reporting establishments may submit quality metrics data reports where the

 409 reporters list on the FDA Web site. 410 	y metric
411 Appendix A of the draft guidance is a quality component list with the information for su	bmission
412 into the electronic portal as well as a description of applicable quality metrics data eleme	ents
413 relevant for different business segments/types. The associated Technical Conformance	Guide
414 describes additional technical details. ³³	
415	
416	
417 IV. THE USE OF QUALITY METRICS AND PUBLIC REPORTING	
418	
419 A. How FDA Intends to Use Quality Metrics	
420	
421 FDA intends to use data from the quality metrics reporting program to focus the use of F	DA
422 resources on the areas of highest risk to public health (e.g., risk-based inspection schedu	ing).
423 Specifically, we intend to:	
424	
• establish a signal detection program as one factor in identifying establishments a	nd
426 products that may pose significant risk to consumers;	
• identify situations in which there may be a risk for drug supply disruption;	
• improve the effectiveness of establishment inspections; and	
• improve FDA's evaluation of drug manufacturing and control operations.	
430	
431 Shortages of drugs can pose a significant public health threat; delaying, and in some case	es even
432 denying, critically needed care for patients. Taking action to reduce drug shortages remained	ains a
433 top priority for FDA. The Agency has found that the majority of drug shortages stem fro	om
434 quality concerns—substandard manufacturing facilities or processes are discovered, or	
435 significant quality defects are identified in finished drug product, necessitating remediati	on
436 efforts to fix the issue, which in turn, may interrupt production and cause a drug shortage	e. FDA
437 intends to use quality metrics, along with other measures, to identify potential shortage s	ignals
438 and engage proactively with manufacturers to mitigate the likelihood of occurrence.	
439	_
440 FDA may not be able to accomplish the overall goals of an FDA quality metrics reporting 441 program as described in this draft guideness from voluntary reporting along. If EDA do	g
441 program, as described in this draft guidance, from voluntary reporting alone. If FDA do	
442 receive a range body of data from reporting establishments, the ways in which the Agence 443 use the information may be limited. For example, data received may not constitute a	y call
44.5 use the mornation may be inductry. Further, a self selection bias may increase the risk	of
445 signaling an outlier where none exists. For these reasons, we expect to use the information	01 01
446 collected to specifically focus on: (1) working with establishments towards early resolut	on of

³² More details about the timing of the program are in the notice announcing the availability of this draft guidance in the *Federal Register*. ³³ See <u>http://www.fda.gov/downloads/Drugs/DevelopmentApprovalProcess/Manufacturing/UCM508464.pdf</u>.

- 447 potential quality problems and to reduce the likelihood that the establishment's operations will 448 be disrupted and impact the drug supply, (2) helping to prepare for and direct our inspections, 449 and (3) using the calculated metrics as an element of the post-approval manufacturing change 450 reporting program with an emphasis on encouraging lifecycle manufacturing improvement. 451 452 While FDA recognizes the value of quality metrics, we also recognize that the individual data 453 points and metrics described in this guidance, either individually or in combination, do not 454 definitively quantitate the quality of the establishment or its products. Further, FDA continues to 455 encourage the adoption of emerging technology. We request comments on implementing new 456 technology while maintaining robust quality metrics programs. 457 458 FDA intends to publish an analysis of the quality metrics data received on the FDA Web site to 459 share what the Agency has learned from the voluntary phase of the reporting program, and how 460 analyzing these data has affected the frequency of CGMP inspections and the ability of the 461 Agency to address potential drug shortage situations. We also intend to provide opportunities for participating establishments to provide feedback and additional comments, as well as share 462 463 knowledge from ongoing, industry-driven quality metrics programs. 464 465 **B**. **Quality Metric Reporters List** 466 467 FDA intends to publish a list of the names of establishments that voluntarily report all or a subset 468 of quality data as described in this guidance (i.e., product reporting establishments and site 469 reporting establishments). We believe that there is a benefit to publicly sharing the names of 470 establishments that voluntarily choose to submit these quality data to FDA because, through their 471 participation, these establishments demonstrate a willingness to proactively engage with the 472 Agency in pursuit of the goals described in this guidance. Participation in this voluntary 473 reporting phase of the program also demonstrates a commitment to increasing transparency 474 between industry and FDA and a contribution to improving quality monitoring throughout the 475 industry. 476 477 This list may be useful to establishments within the pharmaceutical manufacturing industry when 478 selecting contract manufacturers and component suppliers as one element of robust outsourcer or 479 supplier selection (e.g., past inspection and regulatory authority history, audits of the facility and 480 associated systems, and analytical testing). This list may also be useful for healthcare purchasing 481 organizations, healthcare providers, patients, and consumers in sourcing drugs when used in 482 conjunction with other information (e.g., inspection history). The list will provide information 483 about *whether* an establishment voluntarily submitted quality metrics data to the Agency, and if 484 so how much data was submitted. It should be noted that inclusion on the list is not an indication
- 485 486

487 The Agency will identify participating establishments on FDA's Web Site according to the488 following recognition categories:

of FDA's evaluation of the submitted data.

- 489
- 490

• For Product Reporting Establishments (finished drug product reporter or API reporter):

492	0	Product Reporter Top Tier: If complete data supporting all metrics were
493		included for each covered establishment in the manufacturing supply chain for
494		all covered drug products (or APIs used in the manufacture of a covered drug
495		product) for the full year reporting period
496		
497	0	Product Reporter Mid Tier: If all covered establishments in the manufacturing
498		supply chain for all covered products were identified in the report, and complete
499		quality metric data was provided from at least one of the establishments for each
500		covered drug products (or APIs used in the manufacture of a covered drug
501		product) for the full year reporting period
502		
503	0	Product Supply Chain Reporter: ³⁴ If all covered establishments in the
504		manufacturing supply chain for all covered drug products (or APIs used in the
505		manufacture of a covered drug product) were identified in the report
506		
507	• For Sit	te Reporting Establishments (finished drug product reporter or API reporter): ³⁵
508		
509	0	Site Reporter Top Tier: If complete data supporting all metrics were included
510		for all covered drug products (or APIs used in the manufacture of a covered drug
511		product) for the full year reporting period
512		
513	0	Site Reporter Mid Tier: If complete data supporting all metrics were included
514		for at least one covered drug product (or API used in the manufacture of a
515		covered drug product) manufactured at an establishment for the full year
516		reporting period
517		
518	For example, if	product reporting establishment Company ABC submitted a report identifying all
519	covered establis	shments in the manufacturing supply chain for all covered drug products (or APIs
520	used in the man	ufacture of a covered drug product), but did not provide quality metrics data,
521	Company ABC	would have a "Product Supply Chain Reporter" designation. If product reporting
522	establishment C	Company ABC submitted a report identifying all establishments in the
523	manufacturing	supply chain for all covered drug products (or APIs used in the manufacture of a
524	covered drug pi	roduct), and metrics data was provided from the primary manufacturing
525	establishment f	or each product or API, but incomplete data was submitted from the other
526	establishments	in the manufacturing supply chain, Company ABC would have a "Product
527	Reporter Mid T	"ier" designation. If product reporting establishment Company ABC submitted a
528	complete report	t for the data listed above for all covered drug products (or APIs used in the
529	manufacture of	a covered drug product), Company ABC would have a "Product Reporter Top
530	Tier" designation	on.

³⁴ "Product Supply Chain Reporter" is defined for the purpose of FDA's quality metric reporting program and is not associated with Title II of the Drug Quality and Security Act, the Drug Supply Chain Security Act (DSCSA). ³⁵ An establishment may be considered a site reporting establishment by either: (1) directly submitting data to FDA

⁽not applicable for product reporting establishments), or (2) indirectly submitting data to FDA via a product report, submitted by a product reporting establishment.

- 532 For site reporters, if contract manufacturer Company XYZ manufactures 30 covered drug
- 533 products and submitted a report with at least one covered drug product produced at the
- establishment and data supporting all metrics, Company XYZ would have a "Site Reporter Mid
- 535 Tier" designation. If the report contains data for all 30 products and all metrics for each covered
- 536 drug product, Company XYZ would have a "Site Reporter Top Tier" designation. Alternatively,
- 537 if Company XYZ submitted data to reporting establishments and the data covers each product
- 538 manufactured at the site, and the submitted product reports reference this establishment,
- 539 Company XYZ would also have a "Site Reporter Top Tier" designation.
- 540
- 541 FDA does not intend to publicly disclose information submitted to the Agency as part of the
- voluntary phase of the quality metrics program that is exempt from disclosure under the Freedom
- 543 of Information Act as confidential commercial information, e.g., information that would reveal
- 544 nonpublic commercial relationships and production volumes.

545 **GLOSSARY**

546

Active Pharmaceutical Ingredient $(API)^{36}$ – any substance that is intended for incorporation 547 548 into a finished drug product and is intended to furnish pharmacological activity or other direct 549 effect in the diagnosis, cure, mitigation, treatment, or prevention of disease, or to affect the 550 structure or any function of the body. Active pharmaceutical ingredient does not include 551 intermediates used in the synthesis of the substance. The term includes those components that 552 may undergo chemical change in the manufacture of the drug product and be present in the drug 553 product in a modified form intended to furnish the specified activity or effect. 554

Batch – a specific quantity of a drug or other material that is intended to have uniform character 555 556 and quality, within specified limits, and is produced according to a single manufacturing order during the same cycle of manufacture.³⁷ A batch may be comprised of one lot or multiple lots. 557 558

- 559 **Continued Process Verification** – A process validation activity where ongoing assurance is gained during routine production that the process remains in a state of control.³⁸ 560
- 561

562 Critical Ouality Attribute (COA) – A physical, chemical, biological, or microbiological 563 property or characteristic that should be within an appropriate limit, range, or distribution to ensure the desired product quality.³⁹ 564

565

566 **Dosage Units** – the total number of individual dosage units (e.g., 100,000 tablets, 50,000 vials, 50 kg), distributed or shipped under the approved application or product family (for non-567 application products) to customers, including distributors.⁴⁰ 568

569

570 **Establishment** – a place of business under one management at one general physical location.

571 The term includes, among others, independent laboratories that engage in control activities for a registered drug establishment (e.g., consulting laboratories).⁴¹ 572

573

574 **Finished Dosage Form (FDF)** – the physical manifestation of a drug product that contains the 575 active ingredient(s) and/or inactive ingredients that are intended to be delivered to the patient. Examples include tablets, capsules, vials, solutions, creams, or ointments.⁴² 576

- 577
- Finished Drug Product a finished dosage form (FDF) (e.g., tablet, capsule, or solution) that 578 contains at least one active pharmaceutical ingredient, generally, but not necessarily, in 579 580
 - association with other ingredients in finished package form suitable for distribution to
 - ³⁶ Refer to 21 CFR 207.1 (effective November 29, 2016) and 21 CFR 210.3(b)(7).

³⁷ See 21 CFR 210.3(b)(2).

³⁸ Refer to FDA guidance for industry Process Validation: General Principles and Practices (Rev 1).

³⁹ Refer to FDA guidance for industry Q8(R2) Pharmaceutical Development.

⁴⁰ See 21 CFR 314.81(b)(2)(ii)(a), 211.196.

⁴¹ See 21 CFR 207.1 (effective November 29, 2016).

⁴² Refer to "dose form" as defined in ISO 11616:2012(en), *Health informatics – Identification of medicinal products*

⁻ Data elements and structures for the unique identification and exchange of regulated pharmaceutical product information.

- 581 pharmacies, hospitals, or other sellers or dispensers of the drug product to patients or
- 582 consumers.⁴³
- 583

584 Long-term testing – Stability studies under the recommended storage condition for the retest
 585 period or shelf life proposed (or approved) for labeling.⁴⁴

586

587 **Lot** – a batch, or a specific identified portion of a batch, having uniform character and quality 588 within specified limits; or, in the case of a drug product produced by continuous process, it is a 589 specific identified amount produced in a unit of time or quantity in a manner that assures its 590 having uniform character and quality within specified limits.⁴⁵

591

592 Accepted Lot – a started lot which has been released for distribution or for the next stage 593 of processing. If the lot is released with an unexpectedly low yield due to an assignable root cause and the associated investigation supports the release of the lot, it should be 594 considered an accepted lot.⁴⁶ Investigations into low yield results should be thorough and 595 managed by the quality unit. If a lot number is closed, the lot is transferred to a new lot 596 597 number, and subsequently released, only the original lot should be counted. An accepted 598 lot should be counted on the day of the final disposition decision. It may be possible that 599 an accepted lot is no longer considered accepted (e.g., a stability failure, a quality 600 problem identified by a contract packager, or in the marketplace). In this case, the lot should no longer be counted as an accepted lot. If the change in disposition decision is 601 602 after submission of quality data, the reporter may submit an amendment and it would be 603 helpful if the amendment is available for discussion during a future on-site inspection. 604

605Started Lot – a lot intended for commercial use for which the manufacturer has issued a606lot number, physically charged API (for finished drug manufacturers) or primary starting607materials (for API manufacturers), and there will be a disposition decision.⁴⁷ If the608manufacturing spans multiple time segments (quarters), the started lot should be counted609when the lot number is issued or the API or primary starting material is physically610charged. If unique lot numbers are issued for different packaging configurations, each lot611number should be counted.

⁴³ See 21 CFR 207.1 (effective November 29, 2016).

⁴⁴ See FDA guidance for industry *Q1A(R2)* Stability Testing of New Drug Substances and Products.

⁴⁵ See 21 CFR 210.3(b)(10).

⁴⁶ For example: (1) if the power fails halfway through a tableting operation and a portion of the manufactured tablets are acceptable to release for distribution, this is considered an accepted lot, (2) if an API lot is reworked and released under the original lot number, the lot is considered an accepted lot, (3) for continuous manufacturing, if there was an unplanned shut down of the line due to quality reasons, this would be not be considered an accepted lot, (4) if the entire lot is rejected due to an OOS, the lot would not be considered an accepted lot, and (5) if the entire lot is rejected due to a potential contamination, the lot would not be an accepted lot.

⁴⁷ See 21 CFR 211.101.

613 Lot Release Test – includes all tests of conformance to final specifications, including all real 614 time release tests, and all in-process tests that act as a surrogate for final lot release (e.g., real time release testing is approved in the application).^{48,49} 615

616

617 **Out-of-Specification (OOS) Result** – all test results that fall outside the specifications or acceptance criteria established in drug applications, drug master file, official compendia, or by 618 the manufacturer.⁵⁰ An investigation must be conducted whenever an OOS result is obtained.⁵¹ 619 For the purpose of the quality metrics program, the following test events should be counted: (1) 620 lot release, including in-process tests that act as a surrogate for a lot release test, ⁵² and long-term 621 622 stability test results only and, (2) all lot release and long-term stability test results, even if the source of the OOS is later determined to be due to a measurement aberration.⁵³ 623

624

Invalidated OOS – any out-of-specification result where the investigation identifies the 625 source of the OOS result as an aberration of the measurement process. Invalidation of a 626 627 discrete test result may be done only upon the observation and documentation of a test event that can reasonably be determined to have caused the OOS result.⁵⁴ For the 628 purpose of the quality metrics program, the following test events should be included: (1) 629 630 lot release⁵⁵ and stability test results *only* and, (2) all lot release and stability test results 631 that initially appear as OOS, even if invalidated by a subsequent laboratory investigation. 632

633 **Periodic Product Review** – an evaluation, conducted at least annually, of the quality standards 634 of a drug product to determine the need for changes in drug product specifications or 635 manufacturing or control procedures.⁵⁶

636

637 **Product Family** – for finished drug products, any combination of National Drug Code (NDC) product code segments where the API and FDF is the same (i.e., a product family could be 638 multiple strengths or only a single strength).⁵⁷ For APIs, the product family is defined by the 639 NDC product code segment. A product family is defined for the purpose of grouping non-640 application drugs for the submission of quality metric data. Grouping is likely consistent with 641 how products are grouped for the Periodic Product Review (e.g., Annual Product Review).⁵⁸ 642

⁵⁰ See FDA guidance for industry Investigating Out-of-Specification (OOS) Test Results for Pharmaceutical Production.

⁴⁸ See 21 CFR 211.165.

⁴⁹ This term does not refer to samples and protocols under 21 CFR 610.2.

⁵¹ See 21 CFR 211.192 and section 501(a)(2)(B) of the FD&C Act.

⁵² For example, if a near infrared (NIR) spectroscopy-based method is approved for testing active content of core tablets for release as an alternative to testing active content on finished tablets by traditional high-performance liquid chromatography (HPLC) method, and the NIR result is reported on the Certificate of Analysis, this test should be counted as a single analytical result and OOS result, as appropriate, for the purpose of this guidance. ⁵³ Each test may also be defined as a single analytical result listed on the Certificate of Analysis.

⁵⁴ See 21 CFR 211.160(a) and FDA guidance for industry Investigating Out-of-Specification (OOS) Test Results for Pharmaceutical Production.

⁵⁵ This term does not refer to samples and protocols under 21 CFR 610.2.

⁵⁶ See 21 CFR 211.180(e).

⁵⁷ See 21 CFR 207.35.

⁵⁸ See 21 CFR 211.180(e).

- **Product Quality Complaint** a complaint involving any possible, including actual, failure of a 644
- 645 drug to meet any of its specifications designed to ensure that any drug conforms to appropriate standards of identity strength, quality, and purity.⁵⁹ 646

⁵⁹ See, e.g., 21 CFR 211.160(b); 211.198.

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APPENDIX A: APPLICABLE IDENTIFYING INFORMATION AND QUALITY METRIC DATA ELEMENTS FOR PRODUCT REPORTS AND SITE REPORTS

649

This appendix provides clarity on which identifying information and quality metric data elements

are applicable for submission in the voluntary phase of the quality metrics reporting program.

652 Technical details of quality metric data submissions are provided in the Technical Conformance

 $Guide.^{60}$ Data standards are available for certain identifying information elements (e.g., dose

654 forms, business operations).⁶¹

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Appendix A is separated into eight (8) subparts. Each subpart corresponds to a different
combination of report type, establishment type, and product type, as described in this draft
guidance. Specifically:

- 659660 Product Report, segmented by all sites⁶²
- 661 Application Product
 662 Finished Drug
 - Finished Drug Product: Appendix A.1
 - API: Appendix A.2
 - Non-Application Product
 - Finished Drug Product: Appendix A.3
 - API: Appendix A.4

• Site Report, segmented by products

- Manufacturing with product quality oversight responsibilities only: Appendix A.5
- Manufacturer with testing responsibilities: Appendix A.6
- Manufacturer without testing responsibilities: Appendix A.7
- 672 O Manufacturer with testing responsibilities only: Appendix A.8

⁶⁰ See <u>http://www.fda.gov/downloads/Drugs/DevelopmentApprovalProcess/Manufacturing/UCM508464.pdf</u>.

⁶¹ See <u>http://www.fda.gov/forindustry/datastandards/structuredproductlabeling/ucm162038.htm</u>.

⁶² For a product report, when information was not provided by a contract facility, the corresponding data elements should be marked as "not provided."

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Appendix A.1: Applicable Inputs for a Product Report Submission, Application Product, Finished Drug Product

	Product Name	Rx/OTC	OTC Monograph	Product Type	Applicant Name	Application Type	Application Number	NDC Product Code Number(s)	Reporting Time Period	Quarter	Dose Form	Active Ingredient	Supply Chain/Process Stage Code	FEI/DUN	Started: In-process/Packaging	Started: Saleable	Rejected: In-process/Packaging	Rejected: Saleable	Released: In-process/Packaging	Released: Saleable	Number of quality complaints	Number of Dosage Units Distributed	Sum of Release test and Stability test OOS results where the source of the OOS result is identified as an aberration of the measurement process	Sum of Release test and Stability test OOS results	Sum of all Release and Stability Tests
Product Reporting Establishment [Manufacturing with oversight responsibilities only]	x	x	N/A	x	x	x	x	N/A	x	x	x	N/A	x	x	N/A	N/A	N/A	N/A	N/A	N/A	х	x	N/A	N/A	N/A
Contract Manufacturer performing release or stability testing	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	x	x	N/A	N/A	x	x	X	X	X	X	X	X	X	X	X	X	X
Contract Manufacturer not performing release or stability testing (FDF, packaging, sterilizing, etc.)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	x	x	N/A	N/A	X	X	x	X	x	x	x	x	X	X	N/A	N/A	N/A
Contract																								ļ	
Laboratory performing release or stability testing only	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	х	х	N/A	N/A	Х	х	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	х	х	Х

675 X = Input is applicable to report; N/A = Input is not applicable to report

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Appendix A.2: Applicable Inputs for a Product Report Submission, Application Product, API

	Product Name	Rx/OTC	OTC Monograph	Product Type	Applicant Name	Application Type	Application Number	NDC Product Code Number(s)	Reporting Time Period	Quarter	Dose Form	Active Ingredient	Supply Chain/Process Stage Code	FEI/DUN	Started: In-process/Packaging	Started: Saleable	Rejected: In-process/Packaging	Rejected: Saleable	Released: In-process/Packaging	Released: Saleable	Number of quality complaints	Number of Dosage Units Distributed	Sum of Release test and Stability test OOS results where the source of the OOS result is identified as an aberration of the measurement process	Sum of Release test and Stability test OOS results	Sum of all Release and Stability Tests
Product Reporting Establishment [Manufacturing with oversight responsibilities only]	x	N/A	N/A	x	X	x	x	N/A	x	x	x	N/A	x	x	N/A	N/A	N/A	N/A	N/A	N/A	x	x	N/A	N/A	N/A
Contract Manufacturer performing release or stability testing	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	x	x	N/A	N/A	x	x	X	X	X	X	X	X	X	x	X	X	X
Contract Manufacturer not performing release or stability testing (FDF, packaging, sterilizing, etc.)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	x	X	N/A	N/A	Х	X	x	x	x	x	X	x	x	x	N/A	N/A	N/A
Contract																									
performing release or stability testing only	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	х	х	N/A	N/A	Х	х	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	х	х	Х

678 X = Input is applicable to report; N/A = Input is not applicable to report

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Appendix A.3: Applicable Inputs for a Product Report Submission, Non-application Product, Finished Drug Product

	Product Name	R _x /OTC	OTC Monograph	Product Type	Applicant Name	Application Type	Application Number	NDC Product Code Number(s)	Reporting Time Period	Quarter	Dose Form	Active Ingredient	Supply Chain/Process Stage Code	FEI/DUN	Started: In-process/Packaging	Started: Saleable	Rejected: In-process/Packaging	Rejected: Saleable	Released: In-process/Packaging	Released: Saleable	Number of quality complaints	Number of Dosage Units Distributed	Sum of Release test and Stability test OOS results where the source of the OOS result is identified as an aberration of the measurement process	Sum of Release test and Stability test OOS results	Sum of all Release and Stability Tests
Product Reporting Establishment [Manufacturing with oversight responsibilities only]	x	X	X	X	N/A	N/A	N/A	X	x	x	X	X	x	x	N/A	N/A	N/A	N/A	N/A	N/A	X	x	N/A	N/A	N/A
Contract Manufacturer performing release or stability testing	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	x	x	N/A	N/A	x	x	X	X	X	X	X	X	X	X	X	X	X
Contract Manufacturer not performing release or stability testing (FDF, packaging, sterilizing, etc.)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	X	X	N/A	N/A	X	X	x	x	x	x	x	x	x	x	N/A	N/A	N/A
Contract Laboratory performing release or stability testing only	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	x	x	N/A	N/A	x	x	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	x	X	X

 $681 \qquad X = \text{Input is applicable to report; N/A} = \text{Input is not applicable to report}$

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Appendix A.4: Applicable Inputs for a Product Report Submission, Non-application Product, API

	Product Name	Rx/OTC	OTC Monograph	Product Type	Applicant Name	Application Type	Application Number	NDC Product Code Number(s)	Reporting Time Period	Quarter	Dose Form	Active Ingredient	Supply Chain/Process Stage Code	FEI/DUN	Started: In-process/Packaging	Started: Saleable	Rejected: In-process/Packaging	Rejected: Saleable	Released: In-process/Packaging	Released: Saleable	Number of quality complaints	Number of Dosage Units Distributed	Sum of Release test and Stability test OOS results where the source of the OOS result is identified as an aberration of the measurement process	Sum of Release test and Stability test OOS results	Sum of all Release and Stability Tests
Product Reporting Establishmer [Manufacturin with oversig] responsibiliti only]	nt ng X nt es	x	x	x	N/A	N/A	N/A	x	x	x	x	x	x	x	N/A	N/A	N/A	N/A	N/A	N/A	x	x	N/A	N/A	N/A
Contract Manufacture performing release or stability testin	r N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	x	x	N/A	N/A	x	x	X	X	X	X	X	X	x	x	X	x	X
Contract Manufacture	r																								
release or stability testin (FDF, packaging, sterilizing, etc	ng N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	x	x	N/A	N/A	х	X	X	x	x	x	x	x	x	x	N/A	N/A	N/A
Contract Laboratory performing release or stability testin only	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	х	х	N/A	N/A	x	x	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	x	x	х

684 X = Input is applicable to report; N/A = Input is not applicable to report

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685	Appendix A.5: Applicable Inputs for a Site Report Submission, Manufacturer with oversight responsibilities only (e.g.,
686	application holder)

	Product Name	Rx/OTC	OTC Monograph	Product Type	Applicant Name	Application Type	Application Number	NDC Product Code Number(s)	Reporting Time Period	Quarter	Dose Form	Active Ingredient	Supply Chain/Process Stage Code	FEI/DUN	Started: In- process/Packaging	Started: Saleable	Rejected: In-process/ Packaging	Rejected: Saleable	Released: In- process/Packaging	Released: Saleable	Number of quality complaints	Number of Dosage Units Distributed	Sum of Release test and Stability test OOS results where the source of the OOS result is identified as an aberration of the measurement process	Sum of Release test and Stability test OOS results	Sum of all Release and Stability Tests
Finished Drug Product – Application	x	x	N/A	x	X	Х	x	N/A	x	x	x	N/A	x	х	N/A	N/A	N/A	N/A	N/A	N/A	X	x	N/A	N/A	N/A
Finished Drug Product – Non- application	х	х	x	x	N/A	N/A	N/A	х	x	x	X	x	х	X	X	N/A	N/A	N/A	N/A	N/A	х	x	N/A	N/A	N/A
API – Application	х	N/A	N/A	х	Х	Х	Х	N/A	х	х	х	N/A	Х	Х	х	N/A	N/A	N/A	N/A	N/A	Х	х	N/A	N/A	N/A
API – Non Application	х	N/A	x	х	N/A	N/A	N/A	Х	х	Х	х	N/A	Х	Х	N/A	N/A	N/A	N/A	N/A	N/A	Х	Х	N/A	N/A	N/A

X = Input is applicable to report; N/A = Input is not applicable to report

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Appendix A.6: Applicable Inputs for a Site Report Submission, Manufacturer that perform testing

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		Product Name	Rx/OTC	OTC Monograph	Product Type	Applicant Name	Application Type	Application Number	NDC Product Code Number(s)	Reporting Time Period	Quarter	Dose Form	Active Ingredient	Supply Chain/Process Stage Code	FEI/DUN	Started: In-process/Packaging	Started: Saleable	Rejected: In-process/Packaging	Rejected: Saleable	Released: In-process/Packaging	Released: Saleable	Number of quality complaints	Number of Dosage Units Distributed	Sum of Release test and Stability test OOS results where the source of the OOS result is identified as an aberration of the measurement process	Sum of Release test and Stability test OOS results	Sum of all Release and Stability Tests
	Finished Drug Product – Application	x	x	N/A	x	x	x	x	N/A	x	x	х	N/A	X	x	х	x	x	x	X	х	X	х	Х	x	x
	Finished Drug Product– Non- application	x	x	x	x	N/A	N/A	N/A	x	X	X	х	x	х	x	x	x	x	x	Х	х	х	Х	Х	x	x
	API – Application	X	N/A	N/A	X	X	X	X	N/A	Х	Х	x	N/A	X	x	X	X	x	X	X	X	X	X	Х	x	x
	ADI Non																									
	Application	Х	N/A	Х	Х	N/A	N/A	N/A	Х	Х	Х	Х	N/A	Х	Х	X	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х

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Appendix A.7: Applicable Inputs for a Site Report Submission, Manufacturer that does not perform testing

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		Product Name	Rx/OTC	OTC Monograph	Product Type	Applicant Name	Application Type	Application Number	NDC Product Code Number(s)	Reporting Time Period	Quarter	Dose Form	Active Ingredient	Supply Chain/Process Stage Code	FEI/DUN	Started: In-process/Packaging	Started: Saleable	Rejected: In-process/Packaging	Rejected: Saleable	Released: In-process/Packaging	Released: Saleable	Number of quality complaints	Number of Dosage Units Distributed	Sum of Release test and Stability test OOS results where the source of the OOS result is identified as an aberration of the measurement process	Sum of Release test and Stability test OOS results	Sum of all Release and Stability Tests
	Finished Drug Product– Application	X	x	N/A	X	x	x	x	N/A	X	X	X	N/A	X	x	х	x	x	Х	х	x	x	x	N/A	N/A	N/A
	Finished Drug Product– Non- application	x	x	x	x	N/A	N/A	N/A	X	X	X	X	X	X	x	x	x	x	X	x	x	x	x	N/A	N/A	N/A
	API – Application	X	N/A	N/A	X	x	x	X	N/A	X	X	X	N/A	X	X	X	x	X	Х	X	X	X	x	N/A	N/A	N/A
	API – Non Application	x	N/A	X	x	N/A	N/A	N/A	х	X	X	X	N/A	X	X	X	x	x	Х	X	x	X	х	N/A	N/A	N/A

X = Input is applicable to report; N/A = Input is not applicable to report

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Appendix A.8: Applicable Inputs for a Site Report Submission, Manufacturer with Testing Only

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		Product Name	Rx/OTC	OTC Monograph	Product Type	Applicant Name	Application Type	Application Number	NDC Product Code Number(s)	Reporting Time Period	Quarter	Dose Form	Active Ingredient	Supply Chain/Process Stage Code	FEI/DUN	Started: In-process/Packaging	Started: Saleable	Rejected: In-process/Packaging	Rejected: Saleable	Released: In-process/Packaging	Released: Saleable	Number of quality complaints	Number of Dosage Units Distributed	Sum of Release test and Stability test OOS results where the source of the OOS result is identified as an aberration of the measurement process	Sum of Release test and Stability test OOS results	Sum of all Release and Stability Tests
	Finished Drug Products– Application	x	x	N/A	x	x	x	x	N/A	x	X	x	N/A	x	x	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	x	x	Х
	Finished Drug Product – Non- application	x	х	x	x	N/A	N/A	N/A	x	x	X	x	X	x	х	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	x	x	Х
	API – Application	x	N/A	N/A	x	Х	Х	Х	N/A	х	х	x	N/A	Х	х	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	x	х	Х
	API – Non Application	х	N/A	Х	х	N/A	N/A	N/A	Х	х	х	х	N/A	Х	Х	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	Х	х	Х

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X = Input is applicable to report; N/A = Input is not applicable to report

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718 APPENDIX B: EXAMPLES719

720 (1) Lot Acceptance Rate

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- 721a.An establishment manufactures a product where six small in-process lots are722combined into a single unit operation to make one saleable lot (e.g., tablet, liquid,723filled vial). Two saleable lots are then combined into one packaging lot.
- Assuming all lots that are started are released:
 - In-process and packaging lots started and released: 13 [six lots from the first saleable lot, six lots from the second saleable lot, and the single packaging lot]
 - Saleable lots started and released: 2
- 729b.An establishment manufactures one saleable lot that is separated into five730packaged lots.

731 Assuming all lots that are started are released:

- In-process and packaging lots started and released: 5
- Saleable lots started and released: 1
- 734 For an OTC monograph product, one batch of saleable product is packaged into с. 735 an unlabeled primary pack and the primary pack is subsequently labeled and 736 placed into secondary packaging at three different packagers. In this scenario, all 737 four of these facilities are considered covered establishments (one for the bulk 738 manufacturing and three for primary labeling). For the manufacturer of the 739 unlabeled primary pack OTC product, the unlabeled primary pack lots are 740 saleable lots. The lots which are distributed by each packaging establishment are 741 also saleable lots.
- 742d.Facility A manufactures the product and Facility B packages the product. Facility743B discovers a defect that leads to the rejection of the lot; the defect was due to the744manufacturing at Facility A. In this situation, Facility A should not count this745product lot as a released lot, despite the initial release. For Facility B, if the746defect was discovered upon incoming acceptance testing and the packaging lot747was not yet started, the lot should not be counted. If a packaging lot was started,748it should be counted as a lot started, not as a released lot.
- e. For a non-functional or functional film-coated tablet where the coating process
 consists of multiple separate coating pan loads, the count of lots depends on
 whether the separate pan loads are considered unique lots or if the loads are part

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752 753 754			of a single started lot. For either functional or non-functional coatings, samples collected and testing for finished drug product release should be representative of the lot.
755 756 757 758		f.	Facility A initiates manufacturing of Product Z in the last quarter of the reporting cycle or ceases manufacturing of Product Y in the first quarter of the reporting cycle An explanation of the partial year can be described in the comment field. The product report or site report would be considered complete for that product.
759	(2)	Produc	ct Quality Complaint Rate
760 761 762		a.	If a lot is distributed to five customers and all customers report the same complaint, this should be counted as five complaints.
763 764 765 766 767		b.	If a lot is distributed and a single customer submits the same complaint from different departments, only a single complaint should be counted. If submitting a site report, the covered establishment may choose to include this complaint in their data if it is the least burdensome option.
768 769 770 771 772 773		с.	A lot is distributed to three regions and a complaint is received on that lot from a region outside of the United States. In this instance, the complaint does not need to be reported as part of the quality metrics program. The covered establishment may choose to include this complaint if it could be applicable to product imported or intended for import to the United States or its territories.
774 775 776 777		d.	For a site report by a packager, if a complaint is received and potentially due to the packager's operations (e.g., discolored tablet or powder), the complaint should be counted by the site reporting establishment.
778	(3)	Invalic	lated Out of Specification (OOS) Result Rate
779 780 781 782 783 784		a.	Regarding analytical tests with multiple sample preparations or injections involved in the test to generate the final result, one test is represented by a single analytical result with an established limit. For example, one content uniformity test proceeding to stage two may have 30 invalidated results. Only one OOS result would be counted.
785 786 787		b.	If two samples from one lot are tested with two injections each and there is one result reported on the Certificate of Analysis, this is considered one release test.
788 789 790		c.	If an OOS result occurs during in-process testing for a test that is considered a real time release test, this is considered a release OOS result for the purpose of this guidance.

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791	d.	If more than one OOS result is observed during finished drug product testing
792		(e.g., the lot fails both assay and uniformity), this is considered multiple release
793		OOS results.
794	e.	50 kg of an API is packaged into five 10 kg packages and three to five of the five
795		containers are tested; the Certificate of Analysis reports the average. If one or
796		more of the container results is OOS for the same attribute, the establishment
797		should initiate an OOS investigation and count these OOS results as a single OOS
798		result. A single API container with an OOS result should result in an
799		investigation for the lot in its entirety. After the investigation is complete,
800		subsequent retesting should be counted as a new release test.
801	f.	Company A does not declare an OOS result until the laboratory investigation
802		proves the result is valid. ⁶³ If invalid, and the original result is not labeled as an
803		OOS, there will be no record of invalidating an OOS result, thus resulting in a
804		lower Invalidated OOS Rate for Company A. For the purpose of the quality
805		metrics program, a lot release OOS result should be counted prior to the
806		laboratory investigation, in accordance with the term "OOS result" as defined in
807		this guidance. Furthermore, these type of results should be evaluated as part of
808		the PPR to determine the need for changes in drug product specifications or
809		manufacturing or control procedures. ⁶⁴

 ⁶³ It should be noted that this practice is inconsistent with the recommendations outlined in FDA guidance for industry *Investigating Out-of-Specification (OOS) Test Results for Pharmaceutical Production*.
 ⁶⁴ Refer to 21 CFR 211.180(e).